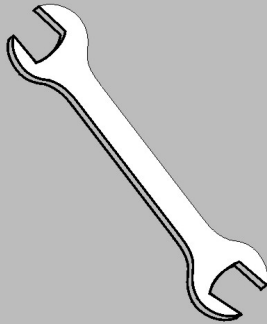


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Kit Instruction— CK33 0007



PELLERIN MILNOR CORPORATION POST OFFICE BOX 400, KENNER, LOUISIANA 70063-0400, U.S.A.

INSTRUCTIONS FOR CHANGING FROM C6 TO C7 SOLENOID ON DOOR LATCH

DISASSEMBLY PROCEDURES

- 1) Shut off power to machine.
- 2) Remove front cover (look at illustration on reverse of this page).
- 3) Remove rear housing plate. (This part will not be reused.)
- 4) Remove one of the top 1/4-20 x 7/16" bolts on the front of the front housing and loosen the other.
- 5) Pivot the latch pin keeper and remove the latch pin and the spring keeper pin, being careful to note how the latch is assembled.
- 6) Disconnect the solenoid leads and remove the rear pivot plate assembly. (The rear pivot plate assembly will not be reused.)

REASSEMBLY PROCEDURES

- 1) Connect the solenoid leads to the solenoid on the new rear pivot plate assembly.
- 2) Install the latch pin and the spring keeper pin.
- 3) Align the latch pin keeper and the tap strip, install the 1/4-20 x 7/16 bolt, and tighten the other bolt.
- 4) Install the new rear housing plate.
- 5) Install the cover plate.

